

## Werk

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CURVATURE PROPERTIES OF 6-PARAMETRIC ROBOT  
MANIPULATORS

Adolf Karger

The Lie group  $C_6$  of all orientation preserving congruences of the Euclidean space  $E_3$  has a natural invariant pseudo-Riemannian structure determined by the Klein quadratical form of its Lie algebra. In the paper we connect the acceleration properties of a 6-parametric robot manipulator with the properties of the Levi-Civita connection and its curvature tensor of the pseudo-Riemannian structure of  $C_6$ . The paper is a continuation of [3].

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### 1. Introduction

A pseudo-Riemannian manifold  $M$  is a manifold equipped with a nondegenerated scalar product  $\langle , \rangle$  in each tangent space  $T_x, x \in M$  (all structures are  $C^\infty$  structures).

Let  $\mathcal{F}(M)$  be the set of all functions on a manifold  $M$ ,  $\mathcal{X}(M)$  be all vector fields on  $M$ . An affine connection on  $M$  is a mapping  $\nabla :$

$\mathcal{X}(M) \times \mathcal{X}(M) \rightarrow \mathcal{X}(M) : (X, Y) \rightarrow \nabla_X Y$ , which is  $\mathcal{F}$ -linear in the first variable,  $\mathbb{R}$ -linear in the second variable and

$$\nabla_X(fY) = f \nabla_X Y + X(f)Y \quad \text{for } f \in \mathcal{F}.$$

For any connection  $\nabla$  we have the torsion tensor

$$T(X, Y) = \nabla_X Y - \nabla_Y X - [X, Y]$$

and the curvature tensor

$$R_{XY} = \nabla [X, Y] - \nabla_X \nabla_Y - \nabla_Y \nabla_X.$$

On any pseudo-Riemannian manifold  $M$  there exists a unique symmetric connection such that the parallel displacement preserves the scalar product (see [1], p.48).

This connection is called the Levi-Civita connection of the pseudo-Riemannian manifold, let us denote it  $\nabla$ . Then we have

$$[V, W] = \nabla_V W - \nabla_W V \quad (T=0, \text{the symmetry condition}),$$

$X \langle V, W \rangle = \langle \nabla_X V, W \rangle + \langle V, \nabla_X W \rangle$  (the covariant derivative of the scalar product is zero), for  $X, V, W$  from  $\mathcal{X}(M)$ .

The Levi-Civita connection is determined by the Koszul formula

$$2 \langle \nabla_V W, X \rangle = V \langle W, X \rangle + W \langle X, V \rangle - X \langle V, W \rangle - \langle V, [W, X] \rangle + \langle W, [X, V] \rangle + \langle X, [V, W] \rangle. \quad (1)$$

If  $x_i, i=1, \dots, n$ , is a local system of coordinates, we define the Christoffel symbols of the connection by

$$\nabla_{X_i} X_j = \Gamma_{ij}^k X_k, \text{ where } X_i = \frac{\partial}{\partial x_i}. \quad (2)$$

Let us define

$$h_{ij} = \langle X_i, X_j \rangle, \quad \Gamma_{ij,k} = \Gamma_{ij}^m h_{mk}. \quad (3)$$

The Koszul formula yields

$$2 \Gamma_{ij,k} = \frac{\partial}{\partial x_i} h_{jk} + \frac{\partial}{\partial x_j} h_{ik} - \frac{\partial}{\partial x_k} h_{ij}. \quad (4)$$

For any two independent vectors  $v$  and  $w$  from  $T_x$  we define

$$Q(v, w) = \langle v, v \rangle \langle w, w \rangle - \langle v, w \rangle^2.$$

Then we can define the sectional curvature for non-degenerate 2-planes by

$$K(v, w) = \frac{\langle R_{vw} v, w \rangle}{Q(v, w)}. \quad (5)$$

We define the components of the curvature tensor by

$$R_{X_i X_j} X_k = R_{ijk}^m X_m.$$

The Ricci tensor is defined by its components as  $R_{ij} = R_{ijm}^m$  and it will be denoted by  $\text{Ric}(X, Y)$ . In an orthonormal basis  $E_i$  in the tangent space  $T_x$  the Ricci tensor is given by

$$\text{Ric}(X,Y) = \sum_{m=1}^n \epsilon_m \langle R_{XE_m} Y, E_m \rangle, \text{ where } \epsilon_m = \langle E_m, E_m \rangle = \pm 1. (6)$$

Finally, the scalar curvature  $S$  is defined by  $S = h^{ij} R_{ij} = h^{ij} R_{ijk}^k$ ,  
in an orthonormal basis we obtain  $S = 2 \sum_{i < j} K(E_i, E_j)$ . (7)

## 2. The Cartan connection of $C_6$

Let  $G$  be a Lie group. An affine connection on  $G$  is called left invariant iff  $\nabla_{L_g X}(L_g Y) = L_g \nabla_X Y$  for all  $g$  from  $G$ . Left invariant

connections on Lie groups were characterized by K. Nomizu (see [1], p.92) in the following theorem:

There is a 1-1 correspondence between the set of all left invariant affine connections  $\nabla$  on  $G$  and the set of all bilinear maps

$$\alpha: \mathfrak{g} \times \mathfrak{g} \rightarrow \mathfrak{g}, \text{ given by } \alpha(X, Y) = [\nabla_{\tilde{X}} \tilde{Y}]_e,$$

where  $\mathfrak{g}$  is the Lie algebra of  $G$ ,  $X, Y \in \mathfrak{g}$  and  $\tilde{X}$  denotes the left invariant vector field on  $G$  determined by  $X \in \mathfrak{g}$ . The following are equivalent:

- $\alpha(X, X) = 0$ ,
- The geodesic line starting at  $e$  with the tangent vector  $X$  at  $e$  is a one-parametric subgroup of  $G$ .

A left invariant connection on  $G$  is called invariant iff it is invariant with respect to right translations of  $G$  (which means that the map  $\alpha$  must be  $\text{Ad}G$  invariant).

Example. The map  $\alpha(X, Y) = k[X, Y]$  for  $k \in \mathbb{R}$  defines an invariant affine connection on any Lie group  $G$ . For this connection we have

$$T(X, Y) = (2k-1)[X, Y], \quad R_{XY} = -k(k-1)\text{ad}[X, Y].$$

Special cases are:

- $k=0$  and  $k=1$ . They are the so called (+) and (-) connections with  $R=0$ . They define the so called left and right parallelism, which was used by W. Blaschke.
- $k = 1/2$ . Then  $T = 0$  and  $R = (1/4)\text{ad}$ . This connection is called the Cartan connection.

Let  $C_6$  be the group of all orientation preserving congruences of the Euclidean space  $E_3$  and  $L$  be its Lie algebra. Let further  $R^3$  be

the ordinary 3-dimensional Euclidean vector space with the standard scalar product  $(x,y)$  and vector product  $x \times y$ . Then  $L$  can be considered as the algebra of all pairs  $X = (y;z)$  of ordinary vectors  $y$  and  $z$  with the Lie bracket

$$[X_1, X_2] = [(y_1; z_1), (y_2; z_2)] = (y_1 \times y_2; y_1 \times z_2 + z_1 \times y_2).$$

Vectors  $X = (y; 0)$  from  $L$  form a subalgebra of  $L$  which is isomorphic with the Lie algebra of the Lie group  $SO(3)$ . The Lie bracket is then the ordinary vector product,  $[X_1, X_2] = (x_1 \times x_2; 0)$ .

LEMMA 1. Let  $G$  be a connected Lie group.  
Then a left invariant affine connection  
on  $G$  is invariant iff

$$[Z, \alpha(X, Y)] = \alpha([Z, X], Y) + \alpha(X, [Z, Y]) \quad (8)$$

for all  $X, Y, Z \in \mathfrak{g}$ .

Proof. The necessary condition is obvious. To prove the converse, we use the formula  $\text{Ad exp } Z = e^{\text{ad } Z}$ , where  $e^{\text{ad } Z}$  is the usual exponential of a mapping. From (8) we derive

$$(\text{ad } Z)^n \alpha(X, Y) = \sum_{i=0}^n \binom{n}{i} \alpha((\text{ad } Z)^i X, (\text{ad } Z)^{n-i} Y)$$

and the rest follows.

LEMMA 2. The invariant connections on  $SO(3)$   
are given by  $\alpha(X, Y) = k[X, Y]$ , where  $k \in \mathbb{R}$ .

Proof. We have  $Z \times \alpha(X, Y) = \alpha(Z \times X, Y) + \alpha(X, Z \times Y)$ .

For  $X=Y=Z$  we obtain  $X \times \alpha(X, X) = 0$ , so  $\alpha(X, X) = a(X) \cdot X$ . We substitute  $Y$  for  $X$  and  $X \times Y$  for  $Z$  in (8) to obtain

$$(X \times Y) \times \alpha(X, X) = \alpha((X \times Y) \times X, X) + \alpha(X, (X \times Y) \times X).$$

This yields

$$a(X)X^2 Y + (X, Y)a(X)X = X^2(\alpha(X, Y) + \alpha(Y, X)).$$

Now we interchange  $X$  and  $Y$ , multiply by  $Y^2$  and by  $X^2$  and subtract.

We obtain

$$(Y^2 a(X) - (X, Y)a(Y))X^2 Y - ((X, Y)a(X) - X^2 a(Y))Y^2 X = 0.$$

Let  $X$  and  $Y$  be linearly independent. Then

$$Y^2 a(X) - (X, Y)a(Y) = 0 \text{ and } (X, Y)a(X) - X^2 a(Y) = 0,$$

so  $a(X) = 0$ . This follows  $\alpha(X, Y) = -\alpha(Y, X)$ . Let us write

$\alpha(X, Y) = a(X, Y)X + b(X, Y)Y + c(X, Y)X \times Y$ . Then for  $Z = X \times Y$  we obtain  
 $(X \times Y) \times \alpha(X, Y) = 0$ ,  $\alpha(X, Y) = c(X, Y)X \times Y$  and we see easily that  
 $c(X, Y) = \text{const}$ .

Let us define the following map  $D: L \rightarrow L: (y; z) \rightarrow (0; y)$ . Then  $D$  is an  $\text{Ad } C_6$  invariant linear map,  $D^2 = 0$  and  $D[X, Y] = [DX, Y]$ .

THEOREM 1. Every invariant connection on  $C_6$  is given by the formula

$$\alpha(X, Y) = (kE + rD)[X, Y],$$

where  $E$  is the identity map,  $k, r \in \mathbb{R}$ .

Proof. Consider  $L$  as the 3-dimensional Lie algebra over dual numbers,  $\mathbb{T} = kE + rD, k, r \in \mathbb{R}$ ,  $X = x_1 + Dx_2$  for  $X \in L, x_1, x_2 \in \mathbb{R}^3$ . The Lie bracket becomes the  $D$ -extension of the ordinary vector product. Let us write

$\alpha(X, Y) = \beta(X, Y) + D\gamma(X, Y)$  for the real and dual part of the mapping  $\alpha$ . Then

$$[z_1, \beta(x_1, y_1) + D\gamma(x_1, y_1)] = \beta(z_1 \times x_1, y_1) + \beta(x_1, z_1 \times y_1) + D(\gamma(z_1 \times x_1, y_1) + \gamma(x_1, z_1 \times y_1)).$$

LEMMA 2 yields  $\alpha(x_1, y_1) = (k+rD)x_1 \times y_1$ ,  $E$  is left out.

By similar arguments we obtain

$$\alpha(x_1 + Dx_2, y_1 + Dy_2) = (k+rD)x_1 \times y_1 + (p+qD)x_2 \times y_1 + (m+nD)x_1 \times y_2 + (t+sD)x_2 \times y_2,$$

where  $k, r, p, q, m, n, s, t$  are real numbers. For  $Z = Dz$  we obtain from (8)  $t=s=m=p=0, q=n=k$  and the statement follows.

COROLLARY of the THEOREM 1. The only invariant symmetric connection on  $C_6$  is the Cartan connection.

Proof. We must have  $\alpha(X, Y) - \alpha(Y, X) = [X, Y]$ . Therefore  $2k-1+2rD=0$  and  $k=1/2, r=0$ .

On  $C_6$  we have two  $\text{Ad } C_6$  invariant quadratical forms:

- a) The Killing form  $B(X, X) = (y, y)$ ,
- b) the Klein form  $\langle X, X \rangle = (y, z)$ , where  $X = (y; z)$ .

The Klein form on  $L$  is a pseudo-Riemannian scalar product with signature  $(+++--)$ . By it  $C_6$  obtains the structure of a pseudo-Riemannian manifold with  $\text{Ad } C_6$  invariant scalar product. Such Lie groups are called pseudo-Riemannian Lie groups and they have the following proper-

ties (see [2],p.304):Let G be a connected Lie group with left and right invariant (pseudo-Riemannian) metric tensor  $\langle , \rangle$  .Then

- a) the map  $g \rightarrow g^{-1}$  is an isometry of G,
- b)  $\langle X, [Y, Z] \rangle = \langle [X, Y], Z \rangle$  ,
- c) the Levi-Civita connection is the Cartan connection,
- d) all geodesic lines are translates of one-parametric subgroups.

This means that a pseudo-Riemannian Lie group is a pseudo-Riemannian symmetric space.

We have for any pseudo-Riemannian Lie group:

- a) Let the 2-plane generated by X and Y be non-degenerated.Then

$$K(X, Y) = \frac{1}{4} \frac{\langle [X, Y], [X, Y] \rangle}{\langle X, X \rangle \langle Y, Y \rangle - \langle X, Y \rangle \langle X, Y \rangle}$$

- b) Ric = -(1/4)B, where B is the Killing form of  $\mathfrak{g}$ .

LEMMA 3. Let H(X, Y) be an Ad G invariant quadratic form on  $\mathfrak{g}$ ,  $\nabla$  be the Cartan connection. Then the parallel displacement determined by  $\nabla$  preserves the invariant tensor field  $\tilde{H}(X, Y)$  on G, determined by H(X, Y).

Proof. We have to show that  $\nabla_Z(\tilde{H}(X, Y)) = 0$  for any  $Z \in \mathfrak{X}(G)$ , where  $\nabla_Z$  denotes the covariant derivative with respect to  $\nabla$  .We have

$$(\nabla_Z \tilde{H})(X, Y) = -\tilde{H}(\nabla_Z X, Y) - \tilde{H}(X, \nabla_Z Y) + Z(\tilde{H}(X, Y)).$$

The last equation is  $\mathfrak{F}$ -linear and so it is enough to verify it for left invariant vector fields. But then we have  $\tilde{H}(X, Y) = \text{const.}$ ,  $Z(\tilde{H}(X, Y)) = 0$

and 
$$\tilde{H}(\nabla_Z X, Y) + \tilde{H}(X, \nabla_Z Y) = \frac{1}{2} \{ H([Z, X], Y) + H(X, [Z, Y]) \} = 0$$

as H is Ad G invariant.

So far we have shown that  $C_G$  is a pseudo-Riemannian symmetric space of index 3. We know that the parallel displacement preserves both the Killing and Klein forms and this means that the parallel displacement preserves the angular velocity and the pitch of a motion. Further, the geodesic lines are translates of one-parametric subgroups. One-parametric subgroups are screw-motions, rotations and translations. There exist three types of geodesic lines, (+, -, 0), according to the sign of the Klein form. The (+) geodesic lines are right handed screw motions, (-)

geodesic lines are left handed screw motions, null geodesic lines are rotations for nonzero Killing form and translations if the Killing form is zero. We know that the Ricci tensor is given by the Killing form, which means that  $C_6$  is not an Einstein space.

THEOREM 2.A 2-plane generated by vectors  
 $X, Y \in L$  with pitch  $v_1, v_2$ , distance  $d$  and angle  $\varphi$   
is non-degenerated iff

$$4v_1v_2 - (d \sin \varphi + (v_1+v_2) \cos \varphi)^2 \neq 0.$$

For such a plane it is

$$K(X, Y) = \frac{\sin \varphi [(v_1+v_2) \sin \varphi - d \cos \varphi]}{4v_1v_2 - [d \sin \varphi + (v_1+v_2) \cos \varphi]^2}.$$

The scalar curvature  $S$  of  $C_6$  is zero.

Proof. Let the 2-plane be determined by two screw motions given by vectors  $X=(x; z)$ ,  $Y=(y; t)$ . We may suppose  $(x, x)=(y, y)=1$ . Then  $\langle X, X \rangle = (x, z) = v_1$  is the pitch of  $X$ , the axis of  $X$  is given by the vector  $X_1=(x; z-v_1x)$  and similarly for  $Y$ .  $\langle X, Y \rangle = (1/2)((x, t)+(y, z))$ . For the distance  $d$  and the angle  $\varphi$  of the two axes we obtain  $\cos \varphi = (x, y)$ ,  $d \sin \varphi = 2 \langle X_1, Y_1 \rangle = (x, t)+(y, z) - \cos \varphi (v_1+v_2)$ .

This yields

$$\langle X, Y \rangle = (1/2)[d \sin \varphi + (v_1+v_2) \cos \varphi],$$

$$\langle R_{XY}X, Y \rangle = (1/4) \langle [X, Y], [X, Y] \rangle = (1/4) \sin^2 \varphi [(v_1+v_2) \sin \varphi - d \cos \varphi]^2.$$

For the scalar curvature we use (7). Let  $e_i, i=1, 2, 3$ , be the canonical basis of  $R^3$ . Then we obtain an orthonormal basis of  $L$  given by vectors  $X_{\mathcal{E}}^i = (e_i; \mathcal{E} e_i)$ , where  $\mathcal{E} = \pm 1$ , as  $\langle X_{\mathcal{E}_1}^i, X_{\mathcal{E}_2}^j \rangle = (1/2)(\mathcal{E}_1 + \mathcal{E}_2) \delta_{ij}$ . Further we obtain

$$K(X_{\mathcal{E}}^i, X_{-\mathcal{E}}^i) = 0, K(X_{\mathcal{E}_1}^i, X_{\mathcal{E}_2}^j) = (1/4) \mathcal{E}_1 \mathcal{E}_2 (\mathcal{E}_1 + \mathcal{E}_2) \text{ for } i \neq j. \text{ This yields}$$

$$K(X_{\mathcal{E}}^i, X_{-\mathcal{E}}^j) = 0, K(X_{\mathcal{E}}^i, X_{\mathcal{E}}^j) = \mathcal{E}/2 \text{ and } S = 0.$$

### 3. Application to 6-parametric robot manipulators

Let us have a 6-parametric robot manipulator, determined by vectors  $X_1, \dots, X_6$  from  $L$ . By definition it is the mapping  $g: R^6 \rightarrow C_6$  given by



the rule  $g(u_1, \dots, u_6) = g_1(u_1) \cdot \dots \cdot g_6(u_6)$ , where we denote  $g_i(u_i) = \exp(u_i X_i)$ , see [3]. Let us suppose that vectors  $X_1, \dots, X_6$  are linearly independent in  $L$ . Then the mapping  $g$  is a local system of coordinates around 0 in  $R^6$  (see for instance [1] or [3]). In this local system of coordinates  $u_1, \dots, u_6$  we have the following

LEMMA 3. Let a 6-parametric robot manipulator be given by independent vectors  $X_1, \dots, X_6$  from  $L$ . Let us denote  $Y_i = L_{g^{-1}} \left( \frac{\partial}{\partial u_i} \right)$ .

Then

$$Y_i = (\text{Ad}_{g_6}^{-1} \cdot \dots \cdot \text{Ad}_{g_{i+1}}^{-1}) X_i.$$

The Christoffel symbols of the Cartan connection are given by

$$\nabla_{\frac{\partial}{\partial u_i}} \left( \frac{\partial}{\partial u_j} \right) = (1/2) \varepsilon_{ij}^L [Y_i, Y_j]$$

or equivalently by

$$\Gamma_{ij}^k Y_k = (1/2) \varepsilon_{ij} [Y_i, Y_j],$$

where there is no summation over  $i$  and  $j$  and

$$\varepsilon_{ij} = \begin{array}{ll} 1 & \text{for } i < j \\ 0 & \text{for } i = j. \\ -1 & \text{for } i > j \end{array}$$

Proof. Vectors  $X_1, \dots, X_6$  form a basis of  $L$ . The tangent vector  $\frac{\partial}{\partial u_i}$  at the point  $g(u_1, \dots, u_6)$  is given by the matrix

$$g_1(u_1) \cdot \dots \cdot g_{i-1}(u_{i-1}) g_i'(u_i) g_{i+1}(u_{i+1}) \cdot \dots \cdot g_6(u_6).$$

Let us compute the coordinates of the vector

$\frac{\partial}{\partial u_i}$  with respect to the basis  $L_g X_i$  at the point  $g = g(u_1, \dots, u_6)$ . Let us write

$\frac{\partial}{\partial u_i} = m_i^j L_g X_j$ , where  $m_i^j$  are functions of  $u_1, \dots, u_6$ . The left translation to the unit element  $e$  of  $C_6$  yields

$$L_{g^{-1}} \left( \frac{\partial}{\partial u_i} \right) = \text{Ad}_{g_6}^{-1} \cdot \dots \cdot \text{Ad}_{g_{i+1}}^{-1} X_i = Y_i = m_i^j X_j.$$

The derivative with respect to  $u_i$  yields

$$\frac{\partial Y_i}{\partial u_j} = 0 \text{ for } j \leq i, \quad \frac{\partial Y_i}{\partial u_j} = [Y_i, Y_j] \text{ for } j > i.$$

Further we obtain

$$\begin{aligned} \nabla \frac{\partial}{\partial u_i} \left( \frac{\partial}{\partial u_j} \right) &= \nabla_{m_i^\alpha L_g X_\alpha} (m_j^\beta L_g X_\beta) = m_i^\alpha \nabla_{L_g X_\alpha} (m_j^\beta L_g X_\beta) = \\ &= m_i^\alpha m_j^\beta \nabla_{L_g X_\alpha} (L_g X_\beta) + m_i^\alpha (L_g X_\alpha) (m_j^\beta) \cdot L_g X_\beta = \\ (1/2) m_i^\alpha m_j^\beta [L_g X_\alpha, L_g X_\beta] + (L_g (m_i^\alpha X_\alpha)) (m_j^\beta) \cdot L_g X_\beta &= (1/2) L_g [Y_i, Y_j] + \frac{\partial m_j^\beta}{\partial u_i} L_g X_\beta = \\ L_g \left( (1/2) [Y_i, Y_j] + \frac{\partial Y_j}{\partial u_i} \right) &= (1/2) L_g \varepsilon_{ij} [Y_i, Y_j] \text{ and this finishes the proof.} \end{aligned}$$

Let us denote  $g_{ij} = B(Y_i, Y_j)$ ,  $h_{ij} = \langle Y_i, Y_j \rangle$ . This means that  $h_{ij}$  are coefficients of the metric tensor of  $C_6$  and  $g_{ij}$  are (up to a constant factor) coefficients of the Ricci tensor in coordinates  $u_1, \dots, u_6$ , which are the joints coordinates of the robot manipulator.

The geometrical meaning of coefficients  $g_{ij}$  and  $h_{ij}$  is the following: Let an actual position of the robot manipulator be given by vectors  $Y_1, \dots, Y_6 \in L$ , which correspond to rotational axes  $p_1, \dots, p_6$ . Let  $\varphi_{ij}$  be the angle between  $p_i$  and  $p_j$ ,  $d_{ij}$  be the distance of  $p_i$  and  $p_j$ . Then  $g_{ij} = \cos \varphi_{ij}$ ,  $h_{ij} = (1/2) d_{ij} \sin \varphi_{ij}$ .

For Christoffel symbols  $\Gamma_{ij,m}$  defined by (3) we have

$$\Gamma_{ij,m} = (1/2) \varepsilon_{ij} \langle [Y_i, Y_j], Y_m \rangle. \quad (13)$$

To see it, we multiply (12) by  $Y_m$  and we obtain

$$\Gamma_{ij}^k \langle Y_k, Y_m \rangle = \Gamma_{ij}^k h_{km} = \Gamma_{ij,m} = (1/2) \varepsilon_{ij} \langle [Y_i, Y_j], Y_m \rangle.$$

As the metric tensor  $h_{ij}$  is Ad  $C_6$  invariant, we have

$$\langle [Y_i, Y_j], Y_m \rangle = \langle Y_i, [Y_j, Y_m] \rangle. \quad (14)$$

(14) yields

$$\Gamma_{ij,m} \varepsilon_{ij} = (1/2) \langle [Y_i, Y_j], Y_m \rangle = (1/2) \langle [Y_j, Y_m], Y_i \rangle = \varepsilon_{jm} \Gamma_{jm,i}.$$

The Christoffel symbols  $\Gamma_{ij,m}$  therefore have the following properties:

- a)  $\Gamma_{ij,m} = \Gamma_{ji,m}$ ,
- b)  $\Gamma_{ij,m} = 0$  if two of the indices  $i, j, m$  are equal,
- c) for  $i < j < m$  we have  $\Gamma_{ij,m} = -\Gamma_{im,j} = \Gamma_{mj,i}$  and the Koszul

formula (4) yields in this case

$$\Gamma_{ij,m} = (1/2) \left( \frac{\partial}{\partial u_j} h_{im} \right),$$

because  $h_{im}$  is a function of  $u_{i+1}, \dots, u_{m-1}$  only.

The equations of geodesic lines are

$$\frac{d^2 u_i}{dt^2} + \Gamma_{jk}^i \frac{du_j}{dt} \cdot \frac{du_k}{dt} = 0 \tag{15}$$

The multiplication by  $h_{im}$  yields

$$\frac{d^2 u_i}{dt^2} h_{im} + \Gamma_{jk,m}^i \frac{du_j}{dt} \cdot \frac{du_k}{dt} = 0. \tag{16}$$

LEMMA 4. Let  $u_i = u_i(t)$  be a curve on a 6-parametric robot manipulator  $g(u_1, \dots, u_6)$ . Then this curve is a translate of a one-parametric subgroup iff

$$\sum_{i=1}^6 Y_i \frac{d^2 u_i}{dt^2} + \sum_{\substack{i,j=1 \\ i < j}}^6 [Y_i, Y_j] \frac{du_i}{dt} \cdot \frac{du_j}{dt} = 0 \tag{17}$$

Proof. Let  $g(t) = g_1(u_1(t)) \dots g_6(u_6(t))$  be a curve on the robot manipulator. Then  $g(t)$  is a translate of a one-parametric subgroup iff  $g^{-1}(t)g'(t) = Y = \text{const}$ . Computation yields

$$Y = \sum_{i=1}^6 Y_i u_i' = \text{const}. \tag{18}$$

The derivative of (18) yields (17).

Remark. If we multiply (17) by  $Y_k$ , we obtain immediately equations of geodesic lines (16). This is something we already know, as the geodesic lines are translates of one-parametric subgroups. (18) is a first integral of (17), the vector  $Y$  is given by initial conditions. The geodesic lines of the Levi-Civita connection are therefore in this case determined by 1. order differential equation - which is also to be expected.

(17) has two natural first integrals which are obtained by using the Killing and Klein forms, they give the angular velocity  $\omega$  and the pitch  $v$  of the corresponding one-parametric subgroup by the formula

$$g_{ij} \frac{du_i}{dt} \cdot \frac{du_j}{dt} = \omega^2, \quad h_{ij} \frac{du_i}{dt} \cdot \frac{du_j}{dt} = v \omega^2.$$

If  $t$  is the time, then the curve  $g(t)$  determines an actual motion of the robot manipulator. Such a motion is a translation iff  $B\left(\frac{d}{dt}, \frac{d}{dt}\right) = 0$ . This means that all translations are solutions of the equation  $g_{ij} du_i du_j = 0$ , or in an equivalent way, they are solutions of the system of

3 Pfaffian equations  $DY_i du_i = 0$  (because for  $X \in L$  we have  $B(X, X) = 0$  iff  $DX = 0$ ).

Similarly, the motion  $g(t)$  of the robot manipulator is rotational (a rolling) iff it satisfies the equation  $h_{ij} du_i du_j = 0$ .

The singular set of the robot manipulator is given either by the equation  $\det(h_{ij}) = 0$  or by the equation  $\det(Y_1, \dots, Y_6) = 0$ , because it is the set of all points in  $R^6$ , for which the axes of the robot manipulator are linearly dependent.

Further, for a 6-parametric robot manipulator we can define the volume integral, as it is defined on any pseudo-Riemannian manifold:

Let  $\Omega$  be any (reasonably defined, for instance open or closed) set in  $R^6$ . Then we define

$$V(g, \Omega) = \int_{\Omega} |\det(h_{ij})|^{\frac{1}{2}} du_1 \dots du_6.$$

$V(g, \Omega)$  is of course left and right invariant, which means that it does not depend on the choice of the matrix representation of the motion of the robot manipulator.  $V(g, \Omega)$  is a measure for reaching ability of the robot manipulator if parameters change in  $\Omega$ . If  $\Omega$  is a maximal set in which  $g$  is a 1-1 mapping, we obtain the volume of the whole manipulator.

Remark. We have defined  $g_{ij} = B(Y_i, Y_j)$ ,  $h_{ij} = \langle Y_i, Y_j \rangle$ . This expression is not very convenient for direct computation of  $g_{ij}$  and  $h_{ij}$ . As forms  $B$  and  $\langle, \rangle$  are  $Ad C_6$  invariant, we have  $B(Y_i, Y_j) = B(Adg Y_i, Adg Y_j)$  for any  $g$  from  $C_6$  and similarly for  $\langle, \rangle$ . Let us define

$$\tilde{Y}_i = Ad(g_4 g_5 g_6) Y_i. \text{ Then}$$

$$\tilde{Y}_1 = Adg_3^{-1} Adg_2^{-1} X_1, \tilde{Y}_2 = Adg_3^{-1} X_2, \tilde{Y}_3 = X_3, \tilde{Y}_4 = X_4, \tilde{Y}_5 = Adg_4 X_5,$$

$$\tilde{Y}_6 = Adg_4 Adg_5 X_6.$$

Vectors  $\tilde{Y}_i$  can be computed with reasonable effort and from them we obtain  $g_{ij}$  and  $h_{ij}$ .

#### 4. Velocities and accelerations

Let  $\hat{g}(t)$  be a space motion given by its matrix representation  $g(t)$  by the formula  $\hat{g}(\bar{R}) = R.g(t)$ , where  $\bar{R}$  is an orthonormal frame in the effector space  $E_3$ ,  $R$  is an orthonormal frame in the base space  $E_3$  of the robot manipulator. Then for the trajectory  $A(t)$  of a point  $\bar{A} = \bar{R}\bar{X}$  from  $E_3$  we have  $\hat{g}(\bar{A}) = g(\bar{R}\bar{X}) = Rg(t)\bar{X} = RX(t)$ , where  $\bar{X}$  are coordinates of  $\bar{A}$

in  $\bar{R}$  and  $X(t)$  are coordinates of  $A(t)$  in  $R$ , so  $X(t) = g(t)\bar{X}$ . For the velocity of  $\bar{A}$  at the instant  $t$  at the place  $X = X(t)$  we obtain

$$v_X = g'(t)\bar{X} = g'(t)g^{-1}(t)X.$$

So if  $\Omega_1$  is the velocity operator, we have  $v_X = \Omega_1 X$  with

$$\Omega_1 = g'(t)g^{-1}(t) \in L.$$

The velocities at the instant  $t$  are given as velocities of the instantaneous motion of the motion  $g(t)$ , which is in general a screw motion determined by the vector  $\Omega_1$  from  $L$ . The angular velocity  $v$  is given by the Killing form  $B$ , the pitch  $v_0$  is given by the Klein form:

$$v^2 = B(\Omega_1, \Omega_1), \quad v_0 v^2 = \langle \Omega_1, \Omega_1 \rangle.$$

The instantaneous axis is determined by  $\Omega_1$  itself.

The acceleration  $a_X$  of  $\bar{A}$  at  $X$  is given by

$$a_X = v_X' = (\Omega_1 X)' = \Omega_1' X + \Omega_1 X' = (\Omega_1' + \Omega_1^2)X.$$

The operator  $\Omega_2$  of the acceleration is therefore given by the formula

$$\Omega_2 = \Omega_1' + \Omega_1^2.$$

Let now parameters  $u_i$  of the robot manipulator be given as functions of time  $t$ ,  $u_i = u_i(t)$ . Then we obtain an actual motion of the robot manipulator. Let  $du_i/dt = v^i$  be the angular or translational velocity of the  $i$ -th joint of the robot manipulator. Then

$$\Omega_1 = \sum_{i=1}^6 Z_i v^i, \text{ where } Z_i = \text{Ad}(g_1 \dots g_{i-1})X_i.$$

We observe that  $B(Z_i, Z_j) = B(Y_i, Y_j)$  and similarly for the Klein form, as they are  $\text{Ad } C_6$  invariant. This means that for the instantaneous angular velocity of the motion of the effector of the robot manipulator we have  $v^2 = g_{ij} v^i v^j$  and  $v_0 v^2 = h_{ij} v^i v^j$  for the instantaneous pitch.

For the angle  $\vartheta_i$  of the instantaneous axis with the  $i$ -th axis of the robot manipulator we have  $v \cos \vartheta_i = g_{ij} v^j$ , for the distance  $D_i$  of the instantaneous axis from the  $i$ -th axis we have

$$v^2 (D_i \sin \vartheta_i + v_0 \cos \vartheta_i) = 2h_{ij} v^j.$$

Moreover, the instantaneous motion is a translation iff  $B(\Omega_1, \Omega_1) = 0$ .

For the acceleration we have  $\Omega_2 = \Omega_1' + \Omega_1^2$ , where

$\Omega_1' = Z_i' v^i + Z_i (v^i)'$ . We split the acceleration operator into 3 parts:

$$\theta_1 = Z_i' v^i, \quad \theta_2 = Z_i a^i, \quad \theta_3 = \Omega_1^2,$$

where  $(v^i)' = a^i$  is the angular or translational acceleration of the  $i$ -th joint of the robot manipulator.

$\theta_2$  is an velocity operator for angular velocities equal to  $a^i$ ,  $\theta_3$  is the centrifugal acceleration, which is easy to understand, and so the only unknown part of the acceleration operator is  $\theta_1 = Z_i' v^i$ .

Computation yields

$$\theta_1 = (1/2) \varepsilon_{ij} [Z_i, Z_j] v^i v^j.$$

Let us write  $\theta_1 = Z_k m^k$ . Then

$$[\theta_1, Z_r] = \langle Z_k, Z_r \rangle m^k = \Gamma_{ij,k} v^i v^j.$$

This means that  $m^k h_{kr} = \Gamma_{ij,k} v^i v^j$  and multiplication by the inverse matrix  $h^{kr}$  to  $h_{kr}$  leads to the formula  $m^k = \Gamma_{ij}^k v^i v^j$ .

This yields the expression

$$\theta_1 = \Gamma_{ij}^k v^i v^j Z_k, \quad (19)$$

which connects the acceleration properties of the motion of the robot manipulator to the properties of the Cartan connection of the symmetric pseudo-Riemannian space  $C_6$ .

As  $R_{ijk,m} = (1/4) \langle [Y_i, Y_j], [Y_k, Y_m] \rangle$ , we have also

$$\langle \theta_1, \theta_1 \rangle = \varepsilon_{ij} \varepsilon_{km} R_{ijk,m} v^i v^j v^k v^m. \quad (20)$$

### 5. An example

To give an example for illustration, we shall choose a very simple type of a robot manipulator to compute components  $g_{ij}, h_{ij}$ , the Christoffel symbols and to show some other applications (without having any practical realization on mind).

Let us suppose that all the links of the robot manipulator are rotational (this follows  $h_{ii} = 0$ ); the parameter  $u_i$  is the angle of rotation (which follows  $g_{ii} = 1$ ). For the sake of convenience we shall denote by the same letter the axis of the robot manipulator and its corresponding vector from  $L$ .

As the starting position of the robot manipulator we take the position with all axes parallel to the (xz) plane. Let these axes be  $X_1, \dots, X_6$ . By an axis of two straight lines  $X$  and  $Y$  ( $X \neq Y$ ) we mean the straight line, which intersects both of them under right angles. If  $X$  and  $Y$  are not parallel, then the axis is determined by the vector  $[X, Y] \in L$ , in the case of parallel lines we take any such line.

Let us denote by  $\alpha_i$  and  $d_i$  the oriented angle and distance of lines  $X_i$  and  $X_{i+1}$ , respectively.  $\Delta_j$  be the oriented distance between axes of lines  $X_{j-1}, X_j$  and  $X_j, X_{j+1}$ . Then the constants  $\alpha_i, d_i, i=1, \dots, 5$  and  $\Delta_j, j=2, \dots, 5$ , determine the robot manipulator uniquely (after some simple agreements).

As our example we choose the robot manipulator, for which  $\alpha_i = \pi/2$ ,  $d_i = 0$  for  $i=1, \dots, 5$  and  $\Delta_2 = \Delta_4 = 0$ ,  $\Delta_3 \neq 0$ ,  $\Delta_5 \neq 0$ . The orthonormal frame in  $E_3$  is chosen in such a way that  $X_1$  is the x-axis.

For the motion of the robot manipulator we shall write

$$g(u_1, \dots, u_6) = g_1(u_1) \dots g_6(u_6), \text{ where } g_i(u_i) = \begin{pmatrix} 1 & & 0 \\ & & \\ t_i(u_i) & & \mathcal{Y}_i(u_i) \end{pmatrix}$$

is the matrix of the rotation around the axis  $X_i$ .

$$\text{We obtain } \mathcal{Y}_1 = \begin{pmatrix} 1 & 0 & 0 \\ 0 & c_1 & -s_1 \\ 0 & s_1 & c_1 \end{pmatrix}, \quad \mathcal{Y}_2 = \begin{pmatrix} c_2 & -s_2 & 0 \\ s_2 & c_2 & 0 \\ 0 & 0 & 1 \end{pmatrix}$$

and similarly for the others; we write simply  $c_i$  for  $\cos u_i$  and  $s_i$  for  $\sin u_i$ . We have also

$$t_4 = \begin{pmatrix} (1-c_4)\Delta_3 \\ -s_4\Delta_3 \\ 0 \end{pmatrix}, \quad t_6 = \begin{pmatrix} (1-c_6)(\Delta_5-\Delta_3) \\ -s_6(\Delta_5-\Delta_3) \\ 0 \end{pmatrix},$$

remaining translations are equal to zero.

For  $\tilde{\mathcal{Y}}_i$  we obtain

$$\tilde{\mathcal{Y}}_1 = \begin{pmatrix} c_2 & ; & 0 \\ -s_2c_3 & ; & 0 \\ -s_2s_3 & ; & 0 \end{pmatrix}, \quad \tilde{\mathcal{Y}}_2 = \begin{pmatrix} 0 & ; & 0 \\ -s_3 & ; & 0 \\ c_3 & ; & 0 \end{pmatrix}, \quad \tilde{\mathcal{Y}}_3 = \begin{pmatrix} -1 & ; & 0 \\ 0 & ; & 0 \\ 0 & ; & 0 \end{pmatrix},$$

$$\tilde{\mathcal{Y}}_4 = \begin{pmatrix} 0 & ; & 0 \\ 0 & ; & -\Delta_3 \\ -1 & ; & 0 \end{pmatrix}, \quad \tilde{\mathcal{Y}}_5 = \begin{pmatrix} c_4 & ; & 0 \\ -s_4 & ; & 0 \\ 0 & ; & \Delta_3s_4 \end{pmatrix}, \quad \tilde{\mathcal{Y}}_6 = \begin{pmatrix} -s_4s_5 & ; & -\Delta_5s_4c_5 \\ -c_4s_5 & ; & \Delta_3c_5 - \Delta_5c_4c_5 \\ c_5 & ; & \Delta_3c_4s_5 - \Delta_5s_5 \end{pmatrix}$$

$$g_{ij} = \begin{pmatrix} 1 & , & 0 & , & -c_2, s_2 s_3, c_2 c_4 + s_2 s_4 c_3, & g_{16} \\ 0 & , & 1 & , & 0, -c_3, s_3 s_4, & c_3 c_5 + s_3 c_4 s_5 \\ -c_2 & , & 0 & , & 1, 0, & -c_4, s_4 s_5 \\ s_2 s_3 & , & -c_3 & , & 0, 1, & 0, -c_5 \\ c_2 c_4 + s_2 c_3 s_4, & s_3 s_4 & , & -c_4, & 0, & 1, & 0 \\ g_{16} & , & c_3 c_5 + s_3 c_4 s_5, & s_4 s_5, & -c_5, & 0, & 1 \end{pmatrix}$$

where  $g_{16} = s_2 c_3 c_4 s_5 - s_2 s_3 c_5 - c_2 s_4 s_5$ .

$$h_{ij} = (1/2) \begin{pmatrix} 0 & , & 0 & , & 0, s_2 c_3 \Delta_3, -s_2 s_3 s_4 \Delta_3, & h_{16} \\ 0 & , & 0 & , & 0, s_3 \Delta_3, & c_3 s_4 \Delta_3, & h_{26} \\ 0 & , & 0 & , & 0 & , & 0, & s_4 c_5 \Delta_5 \\ s_2 c_3 \Delta_3 & , & s_3 \Delta_3 & , & 0 & , & 0 & , & s_5 \Delta_5 \\ -s_2 s_3 s_4 \Delta_3, & c_3 s_4 \Delta_3, & 0 & , & 0 & , & 0 & , & 0 \\ h_{16} & , & h_{26} & , & s_4 c_5 \Delta_5, & s_5 \Delta_5 & , & 0 & , & 0 \end{pmatrix}$$

where

$$h_{16} = \Delta_5 (s_2 s_3 s_5 - c_2 s_4 c_5 + s_2 c_3 c_4 c_5) - \Delta_3 (s_2 c_3 c_5 + s_2 s_3 c_4 s_5)$$

$$h_{26} = \Delta_5 (s_3 c_4 c_5 - c_3 s_5) + \Delta_3 (c_3 c_4 s_5 - s_3 c_5).$$

To compute the Christoffel symbols  $\Gamma_{ij,k}$  it is enough to consider the case  $i < j < k$ , because the symbol is zero if two indices are equal and we have  $\Gamma_{ij,k} = -\Gamma_{ik,j} = \Gamma_{jk,i}$ . In this case we have

$$\Gamma_{ij,k} = (1/2) (\partial h_{ik} / \partial u_j). \text{ For instance we obtain}$$

$${}^4 \Gamma_{12,4} = c_2 c_3 \Delta_3, \quad {}^4 \Gamma_{12,5} = -c_2 s_3 s_4 \Delta_3.$$

$$\text{Further, } \det(h_{ij}) = (1/64) (s_4^2 s_2 c_5 \Delta_3^2 \Delta_5)^2.$$

For the volume function of this robot manipulator we have

$$V(\Omega) = (1/8) \Delta_3^2 \Delta_5 \int_{\Omega} s_4^2 c_5 s_2 \, d\Omega,$$

where  $\Omega \subset \mathbb{R}^6$  is the domain of parameters  $u_i$ .  $\Omega$  must be chosen in such a way that the map  $g: \Omega \rightarrow C_6$  is one to one on an open and dense set. To compute the whole volume  $V$  of the robot manipulator we have to find a maximal domain  $\Omega$  on which  $g$  is 1-1 mapping. To find such a domain we have to solve the "inverse" problem for the motion of the robot manipulator - for given position of the effector we have to find corresponding angles of rotation  $u_i, i=1, \dots, 6$  and look for domains, where the solution is unique.



We would like to solve the equation  $g(u_1, \dots, u_6) = g(v_1, \dots, v_6)$  for given  $u_i$  and unknown  $v_i$ . Let us denote  $g_i(v_i) = \bar{g}_i$  and similarly for  $\bar{g}_i$  and  $t_i$ . As  $\bar{g}_6 = g_6(v_6)$  and  $g_6(u_6)g_6^{-1}(v_6) = g_6(u_6 - v_6)$ , because  $g_i$  is a one-parametric subgroup, we may suppose  $\bar{g}_6 = e$  and substitute  $u_6 - v_6 = w$  instead of  $u_6$ . Let us denote  $k = -\Delta_5 \Delta_3^{-1}$ . Then we obtain the following equations:

$$\begin{pmatrix} c_6, s_6, 0 \\ -s_6, c_6, 0 \\ 0, 0, 1 \end{pmatrix} \begin{pmatrix} (c_4 - 1) + (1+k)(1 - c_6) \\ s_4 c_5 - (1+k)s_6 \\ -s_4 s_5 \end{pmatrix} = \begin{pmatrix} \bar{c}_4 - 1 \\ \bar{s}_4 \bar{c}_5 \\ -\bar{s}_4 \bar{s}_5 \end{pmatrix}$$

The solutions are:

$$\begin{aligned} \text{a) } \cos w &= 1, \sin w = 0, \bar{c}_4 = c_4, \bar{s}_4 = s_4, \bar{c}_5 = c_5, \bar{s}_5 = s_5, \\ \text{b) } \cos w &= \frac{(c_4 + k)^2 - s_4^2 c_5^2}{(c_4 + k)^2 + s_4^2 c_5^2}, \quad \sin w = \frac{2(c_4 + k)s_4 c_5}{(c_4 + k)^2 + s_4^2 c_5^2}, \\ \bar{c}_4 &= c_4, \bar{s}_4 = s_4, \bar{c}_5 = -c_5, \bar{s}_5 = s_5. \end{aligned}$$

This shows that we can choose

$$u_4 \in (0, \pi), u_5 \in (0, 2\pi), u_6 \in (0, w).$$

If  $u_4, u_5, u_6$  are fixed, then  $u_1 \in (0, 2\pi), u_2 \in (0, 2\pi), u_3 \in (0, \pi)$ , as they are Euler angles on  $SO(3)$ .

For the volume  $V$  of the robot manipulator we obtain

$$\begin{aligned} V &= (16/3)\pi^4 |\Delta_3|^3 \quad \text{for } |k| \geq 1 \text{ and} \\ V &= (8/3)\pi^4 (3 - k^2) |\Delta_3|^3 \quad \text{for } |k| \leq 1. \end{aligned}$$

The singular set of the robot manipulator is given by the equation  $s_2 s_4 c_5 = 0$  with obvious solutions.

Translations (motions of the effector with zero angular velocity) are given by equations

$$\begin{aligned} c_2 du_1 + du_3 - c_4 du_5 + s_4 s_5 du_6 &= 0, \\ s_2 s_3 du_1 - c_3 du_2 + du_4 - c_5 du_6 &= 0, \\ s_2 c_3 du_1 - c_3 du_4 + s_3 s_4 du_5 + c_4 s_5 du_6 &= 0, \end{aligned}$$

which have the following 3 independent integrals:

$$\begin{aligned} (c_2 s_4 - s_2 c_3 c_4) s_5 + s_2 s_3 c_5 &= K_1, \\ (c_2 c_4 + s_2 c_3 s_4) c_6 + (c_2 s_4 - s_2 c_3 c_4) c_5 s_6 - s_2 s_3 s_5 s_6 &= K_2, \\ (s_1 s_2 s_4 + s_1 c_2 c_3 c_4 - c_1 s_3 c_4) s_5 - (s_1 c_2 s_3 + c_1 c_3) c_5 &= K_3, \end{aligned}$$

where  $K_i$  are integration constants.

Now we shall write down the system of differential equations for the screw-motion of the end effector around a chosen axis  $Z$  given by  $Z = (p_1, p_2, p_3; p_4, p_5, p_6) \in L$ . Let us denote by  $a_i = du_i/dt$  the angular velocity of the  $i$ -th link. Then we obtain

$$\begin{aligned} c_2 a_1 - a_3 + c_4 a_5 - s_4 s_5 b_6 &= c_4 y + s_4 s_5 z, \\ -s_2 c_3 a_1 - s_3 a_2 - s_4 a_5 - c_4 s_5 b_6 &= -s_4 y + c_4 c_5 z, \\ -s_2 s_3 a_1 + c_3 a_2 - a_4 + c_5 b_6 &= s_5 z, \\ -\Delta_5 s_4 c_5 b_6 &= c_4 m + s_4 c_5 n + s_4 s_5 (q_6 - \Delta_5 z), \\ -\Delta_3 a_4 - c_5 (\Delta_5 c_4 - \Delta_3) b_6 &= -s_4 m + c_4 c_5 n + c_4 s_5 (q_6 - \Delta_5 z) + \Delta_3 s_5 z, \\ \Delta_3 s_4 a_5 - s_5 (\Delta_5 - \Delta_3 c_4) b_6 &= s_5 n - c_5 (q_6 - \Delta_5 z) - \Delta_3 s_4 y - c_4 c_5 \Delta_3 z, \end{aligned}$$

where

$$\begin{aligned} b_6 &= a_6 - p_3, \quad y = p_1 c_6 - p_2 s_6, \quad z = p_1 s_6 + p_2 c_6, \quad m = p_4 c_6 - q_3 s_6, \quad n = p_4 s_6 + q_3 c_6, \\ q_6 &= p_2 (\Delta_5 - \Delta_3) - p_6, \quad q_3 = p_3 (\Delta_5 - \Delta_3) + p_5. \end{aligned}$$

As an application we shall consider a simpler case, the case for which  $p_3 = q_3 = p_4 = q_6 = 0$ . Then  $a_6 = s_5 z / c_5$ ,  $a_4 = 0$ , so  $u_4 = \text{const.}$ ,  $a_5 = -\mu z / c_5 + y$ , where  $\mu = (k + c_4) / s_4$ ,  $\cos u_5 = (y - \mu y) / z$ , where  $y = \text{const.}$ ,  $k = \text{const.}$

Further we obtain

$$\begin{aligned} c_3 &= (\delta + \omega c_2) / s_2, \quad \delta, \omega \text{ are constant, } \omega = (1 + c_4 k) / s_4 k, \text{ which yields} \\ (s_2^2 - (\delta + \omega c_2)^2)^{-\frac{1}{2}} \cdot s_2 du_2 &= (c_4 - \mu s_4) (y - \mu y)^{-1} z^2 du_6, \\ du_1 &= (c_4 - \mu s_4) (\delta + \omega c_2) s_2^{-2} \cdot z^2 (y - \mu y) du_6. \end{aligned}$$

This shows that  $u_1$  and  $u_2$  can be computed by integration, finally

$$du_6 = z (y - \mu y)^{-1} (z^2 - (y - \mu y)^2) dt.$$

As another application we shall write the equations for plane motions of the effector in a plane perpendicular to the axis  $X_6$ . In this case we have  $p_1 = p_2 = p_6 = 0$ , so  $y = z = q_6 = 0$ . We obtain the following equations

$$\begin{aligned} a_5 s_4 c_5 + a_4 c_4 s_5 &= 0, \quad a_1 s_2 (c_3 c_5 + s_3 c_4 s_5) - a_2 (c_3 c_4 s_5 - s_3 c_5) = 0, \\ a_4 s_5 &= a_1 (c_2 s_4 c_5 - s_2 c_3 c_4 c_5 - s_2 s_3 s_5) + a_2 (c_3 s_5 - s_3 c_4 c_5) - a_3 s_4 c_5. \end{aligned}$$

To express components  $\Gamma_{jk}^i$  we need the matrix  $h^{ij}$  inverse to  $h_{ij}$ . Let  $\delta = (\det h_{ij})^{\frac{1}{2}} = s_4^2 c_5 s_2 \Delta_3^2 \Delta_5$ . Then  $h^{ij} = 2 \Delta_3 / \delta$ .

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$$\begin{pmatrix} 0 & ,0 & , -c_3s_4s_5\Delta_5 & , c_3s_4^2c_5\Delta_5 & , -s_3s_4c_5\Delta_5 & , 0 \\ 0 & ,0 & , -s_2s_3s_4s_5\Delta_5 & , s_2s_3s_4^2c_5\Delta_5 & , s_2s_4c_3c_5\Delta_5 & , 0 \\ -s_5c_3s_4\Delta_5 & , -s_2s_3s_4s_5\Delta_5 & , -2Ms_5 & , Ms_4c_5 & , N & , s_2s_4\Delta_3 \\ c_3s_4^2c_5\Delta_5 & , s_2s_3s_4^2c_5\Delta_5 & , Ms_4c_5 & , 0 & , 0 & , 0 \\ -s_3s_4c_5\Delta_5 & , s_2s_4c_3c_5\Delta_5 & , N & , 0 & , 0 & , 0 \\ 0 & , 0 & , s_2s_4\Delta_3 & , 0 & , 0 & , 0 \end{pmatrix}$$

where

$$M = \Delta_5(c_2c_3s_4 - s_2c_4) + \Delta_3s_2, \quad N = \Delta_5(s_2s_5 - c_2s_3s_4c_5) - \Delta_3s_2c_4s_5.$$

By matrix multiplication we now obtain the components  $\Gamma_{jk}^i$  of the Levi-Civita connection and we are able to express the components of the relative acceleration  $\theta_2$ . For instance the contribution  $\theta_2^{12}$  of  $\theta_2$  from the first two links of the robot manipulator ( $u_3, \dots, u_6$  are constant) is:

$$\theta_2^{12} = v_1v_2(c_2Y_1 + Y_3)/2s_2,$$

where  $v_1$  and  $v_2$  are angular velocities around  $X_1$  and  $X_2$ , respectively.

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